



GUARDIAN

Glass • Automotive • Building Products

STICLA PENTRU FERESTRE SI USI



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DEFINITII IMPORTANTE

Transmisie luminoasa T_L :

Raportul dintre fluxul luminos transmis prin sticla si fluxul luminos incident definit de CIE D65 (distributie spectrala) cuprinsa intre 380 si 780[nm]

FACTOR SOLAR sau energia totala transmisa (g):

Procentul fluxului total de energie solara care intra prin sticla si fluxul de energie solara incidenta

Selectivitatea S:

Raportul dintre transmisia luminoasa T_L si factorul solar g

Coeficientul de transfer termic (U_g):

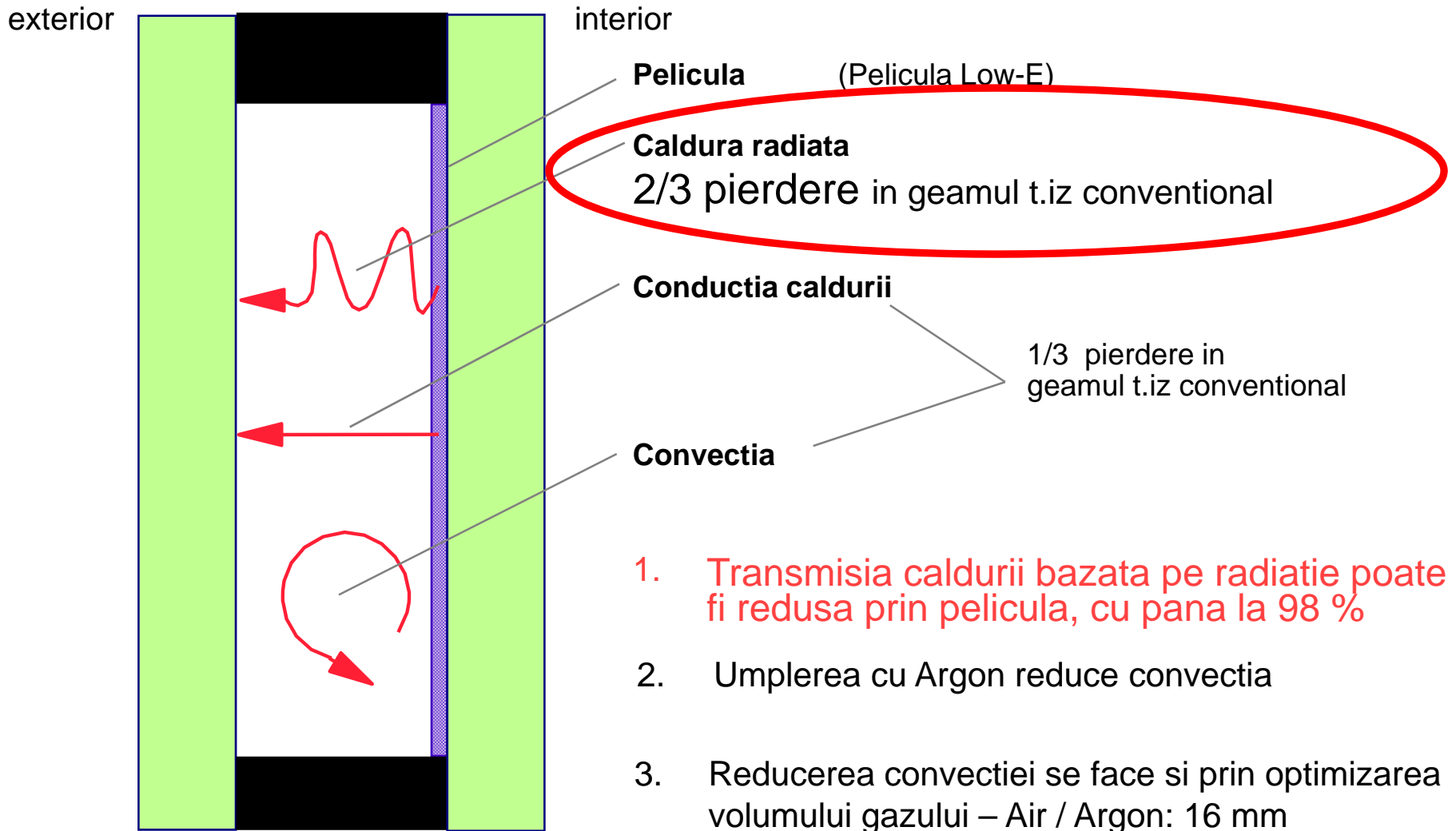
Suma termica in Wati transmisa pe ora prin 1[mp] de perete (geam) cu o diferenta de 1 [grad Kelvin] intre interior si exterior [W/mpK]

Obtinerea unui coeficient U_g -
nu este totul!

Noua solutie pentru controlul solar al ferestrelor
rezidentiale.

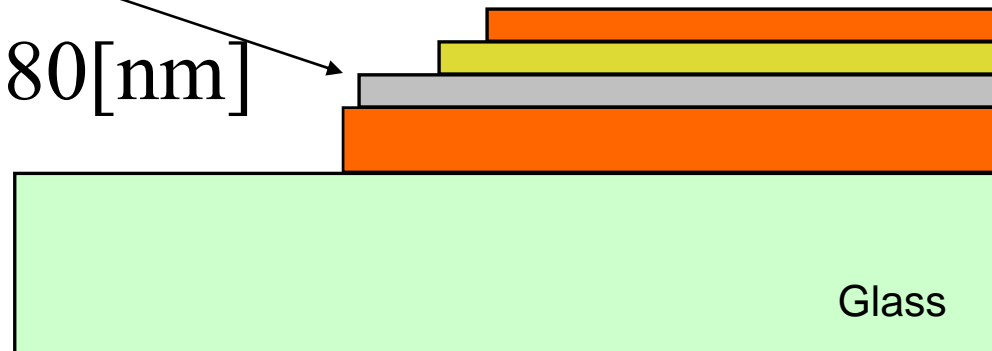
ClimaGuard® Solar

Transferul termic in geamul termoizolant



Pellicula Low-e

- Low-emissivity
 - E.g.: Guardian Climaguard® Neutral sau -Premium
- Tehnologie de pulverizare in vid („Magnetron”)
- Straturi succesive de metale, oxizi metalici si nitriti
 - Stratul functional este **Argintul**
- Grosimea totala = cca.80[nm]
(de 2500 ori mai subtire decat un fir de par)



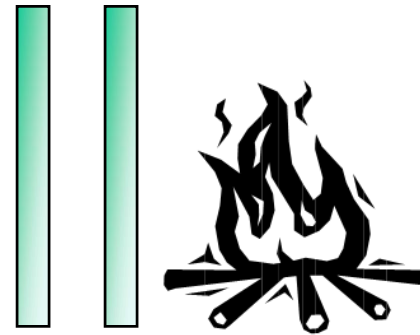


Geam simplu



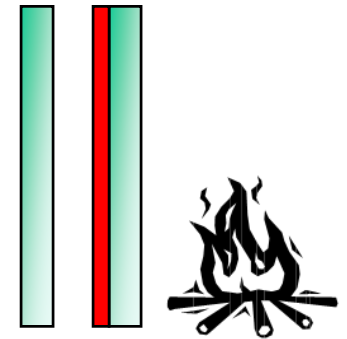
$$U_g = 5.8 \text{ W/m}^2\text{K}$$

Geam termoizolant
simplu



$$U_g = 2.7 \text{ W/m}^2\text{K}$$

ClimaGuard
N



$$U_g = 1.2 \text{ W/m}^2\text{K}$$



Pierdere
caldurii scade cu
cca. 50 %

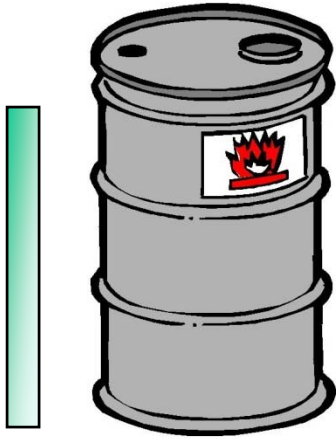


Pierdere caldurii
scade cu mai mult de

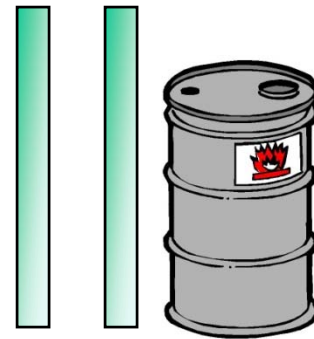
80 % !



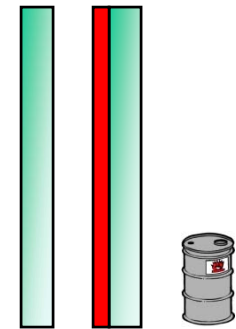
Geam simplu



Geam termoizolant
simplu



ClimaGuard
N



Economie de energie:
750 l combustibil/an.

Economie:
1.200 l
combustibil/an.

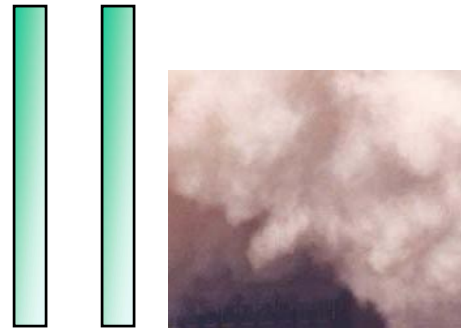
1 combustibil = 1,2 m³ gaz = 10 kWh



Geam simplu



Geam termoizolant
simplu



ClimaGuard
N



Reducerea poluarii:



2 t CO₂
2,5 kg SO₂
2 kg NO_x

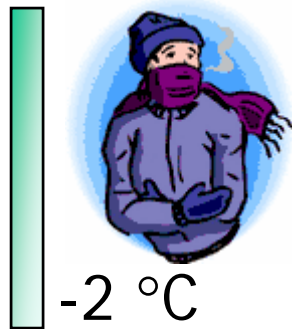


3,5 t CO₂
4 kg SO₂
3,5 kg NO_x

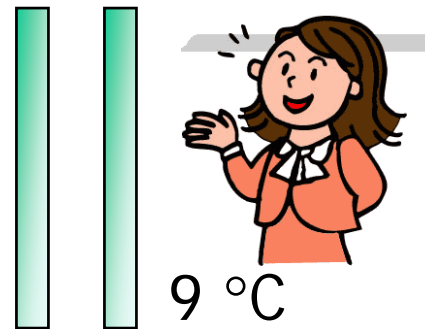


**GUARDIAN
CLIMAGUARD®**
RESIDENTIAL GLASS INNOVATION

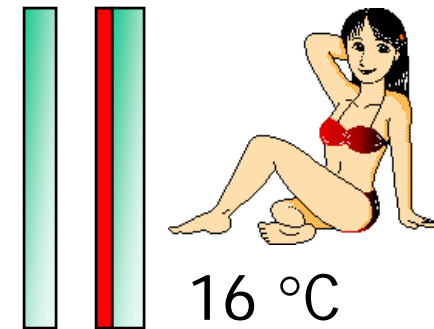
Geam simplu



Geam termoizolant
simplu



ClimaGuard
N





- Temperatura mai ridicata la interior!
- Curent de aer rece redus
- Risc scazut de condens

 **Confort sporit !**

Temperatura exterioara: -10 °C
Temperatura incaperii: +20 °C

Dar ce facem vara?

- Verile toride sunt specifice si Romaniei
- Caldura este deseori de nesuportat in apartamente, case
- Aparatele de aer conditionat sunt tot mai raspindite
- Racirea cu 1° necesita mult mai multa energie decat incalzirea cu 1°(randament scazut)
- Scopul este sa pastram afara energia solara. Cum?
 - Umbrare, perdele => mai putina lumina naturala 
 - **Folosind sticla cu pelicula de control solar** 



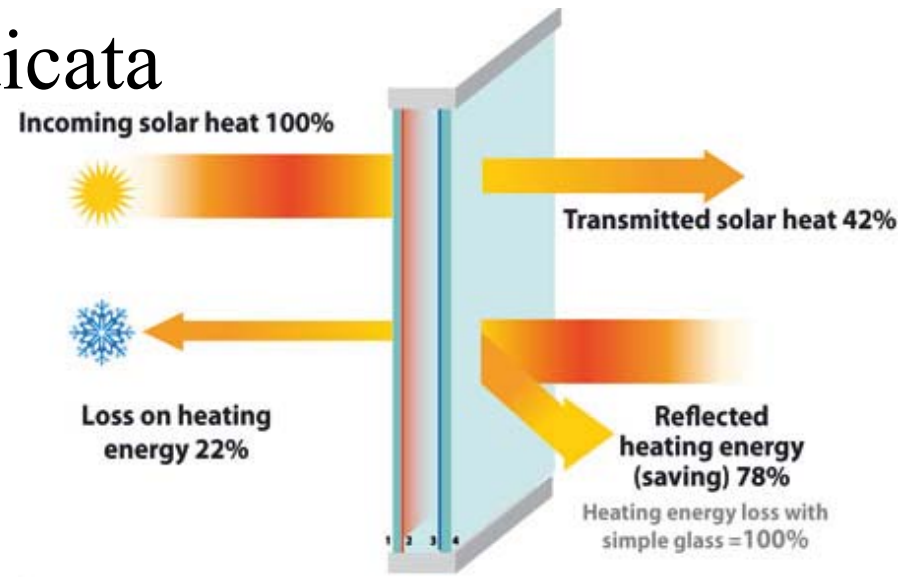
GUARDIAN CLIMAGUARD[®] SOLAR

COMFORT AND ENERGY SAVING ALL YEAR ROUND



ClimaGuard® Solar

- Conceput special pentru ferestrele rezidentiale
- Protectie solara excelenta: $g=42\%$
- Izolare termica pronuntata: $U_g=1,1 \text{ W/m}^2\text{K}$
- Sticla „rezidentiala multifunctionala”
- Transmisie luminoasa ridicata
- Aspect color -neutru
- Made in Orosháza
- Pret competitiv

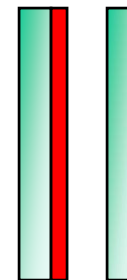
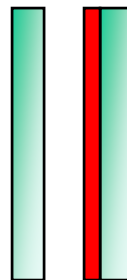


Comparatie:

ClimaGuard® Neutral si ClimaGuard® Solar

- [4 mm]_[16 mm cu 90% Argon]_[4 mm]

	ClimaGuard Neutral	ClimaGuard Solar
Factor Solar (g)	66%	42%
Factor - U_g	1,2 W/m ² K	1,1 W/m ² K
Transmisia lumin.	80%	66%
Pozitia peliculei	3	2



CE ESTE STICLA DE CONTROL SOLAR ?

- Sticla de control solar protejeaza interiorul de energia solara nedorita provenita din exterior
- Doi factori sunt responsabili de reducerea transmisiei energetice:

Absorbția	Reflexia
<p>O parte din energia solara este absorbita de sticla care se incalzeste</p> <p>=> Temperatura sticlei creste si o mare parte din energie este eliberata prin convecție</p>	<p>Cea mai mare parte din energia solara este reflectata in exterior datorita peliculei depuse pe suprafata sticlei</p>

TIPURI DE PELICULE

Depunere chimica

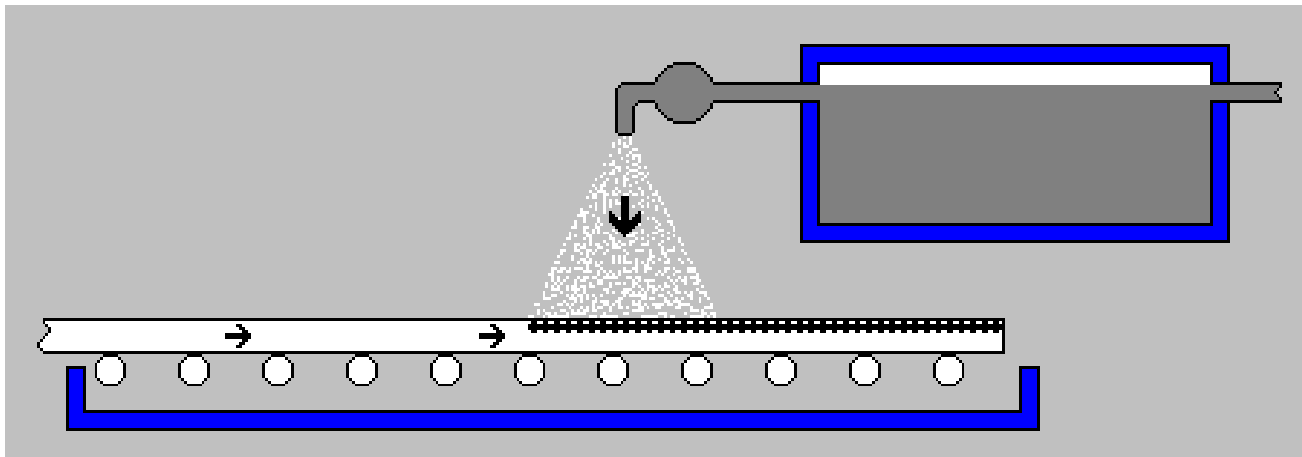
- Proces pirolitic
- Proces prin imersie

Depunere fizica

- Proces Vacuum
(Pellicula magnetronica)

PROCESUL PIROLITIC

sprayerere – in timpul procesului de productie al sticlei



- pelicula durabila
- strat unic de oxizi metalici
- performante tehnice limitate

Glaverbel	St. Gobain	Pilkington
Stopsol Sunergy	ANTELIO EKO-Plus	K Glass Eclipse

IMERSIE

Tehnologie:

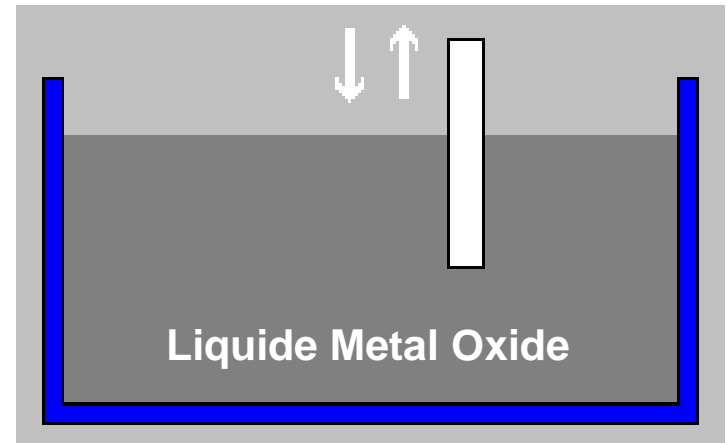
Se foloseste un proces special de „scufundare“ pentru a depune pe sticla straturi de oxizi metalici

Acestea sunt ulterior arse in compozitia sticlei.

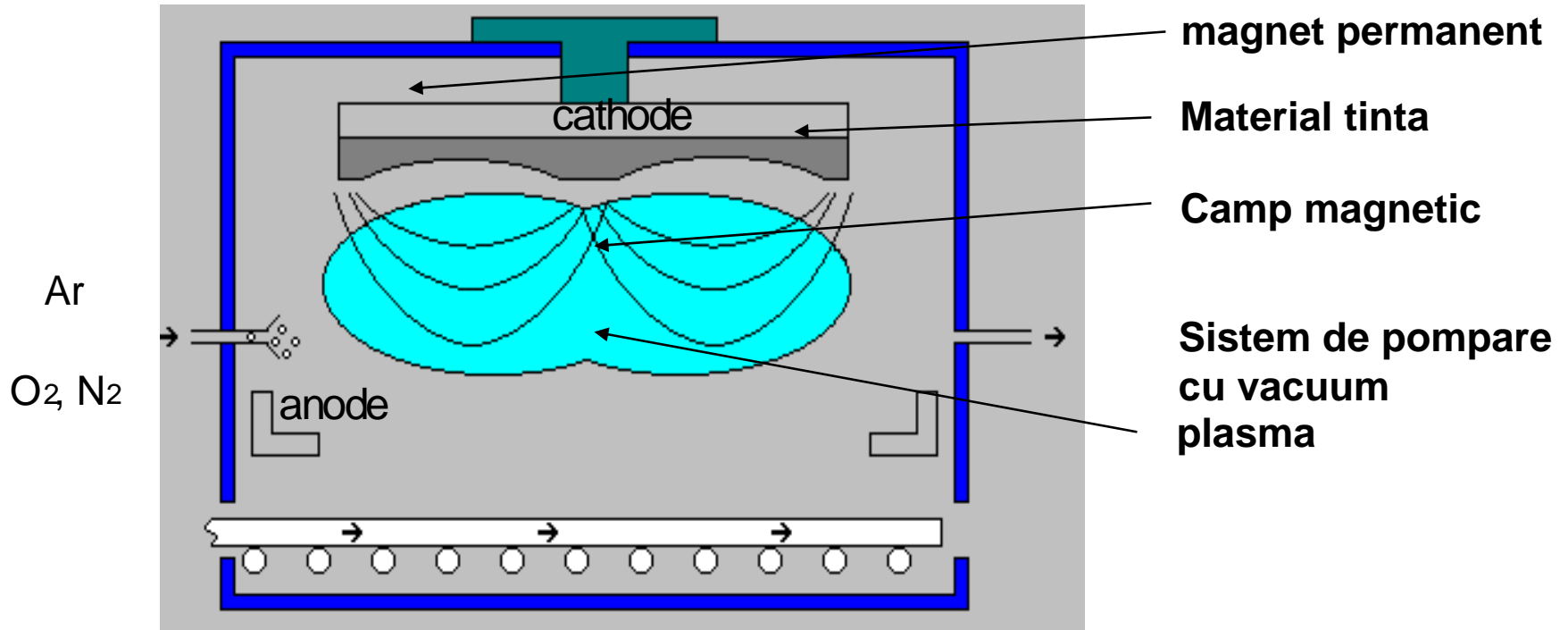
Pelicula este depusa pe ambele fete

Fabricant: SCHOTT

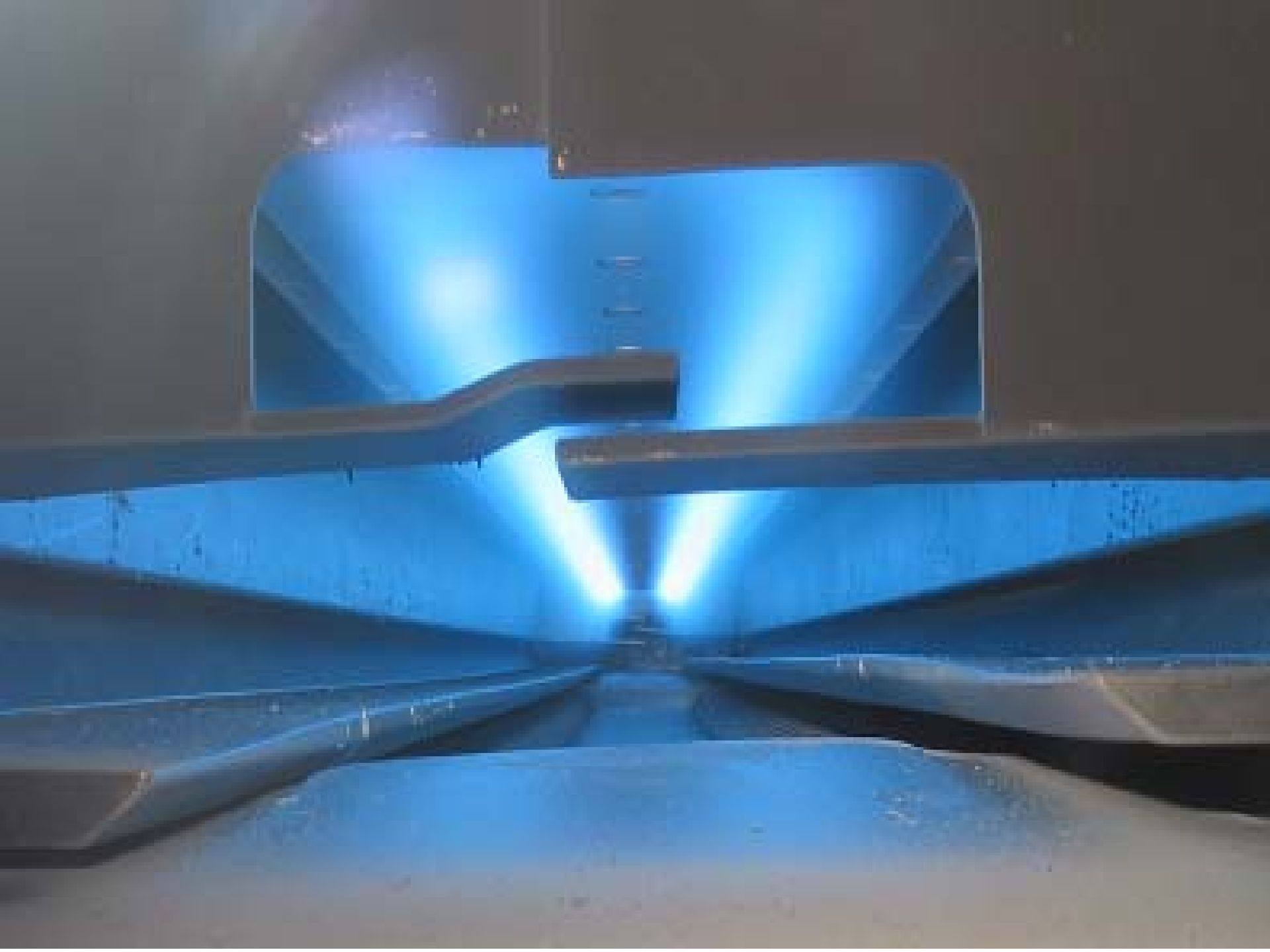
Produse: Calorex (sticla de control solar)
Amiran (sticla anti reflexiva)



PROCES CU VACUUM (SPUTERIZARE MAGNETRONICA)



- diverse straturi de metale sau oxizi metalici
- pot fi neutre sau colorate
- performante tehnice ridicate
- pelicule extrem de subtiri si sensibile



Exemple de economii anuale

- In cazul unei locuinte medii
 - Orientare mixta
 - 7 m² suprafata vitrata
 - ΔT : Iarna: -15°C , Vara: 10°C
 - Radiatia medie: Iarna: 270 W/m², Vara 400 W/m²
 - 75% eficienta incalzirii, 25% eficienta racirii
- Rezultat:
 - **Economii anuale de 1233 kWh** comparativ cu un geam t.iz simplu (float+float)
 - PLUS o economie anuala de **584 kWh**, comparativ cu geamul t.iz cu Low-E normal.
- Si daca nu am aer conditionat?
 - Temperatura suprafetei interioare a geamului este mai mica cu 4-5 grade
=> **confort spirit**

Tame the weather



